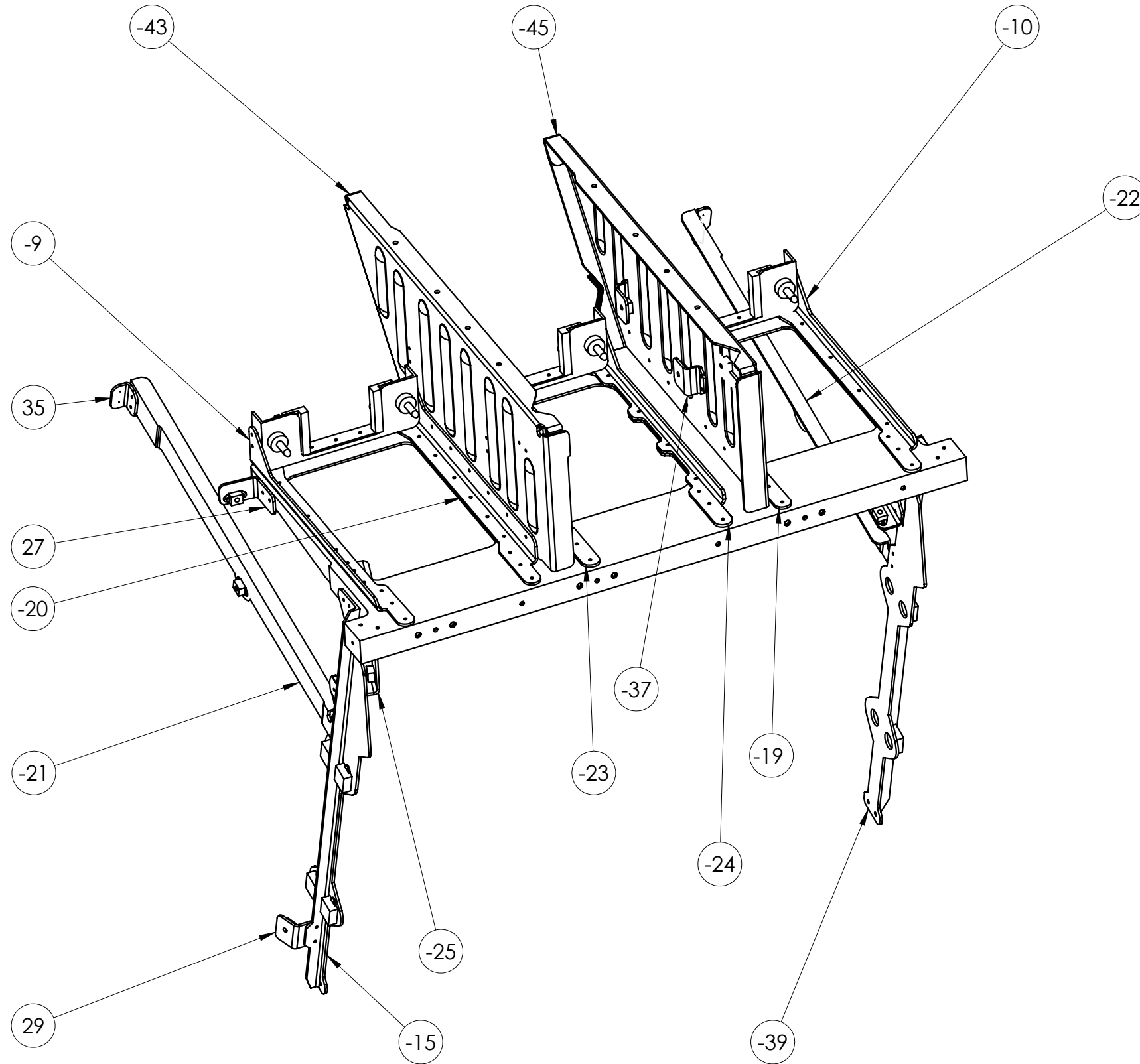


**ASSEMBLY VIEW 1 OF 4**



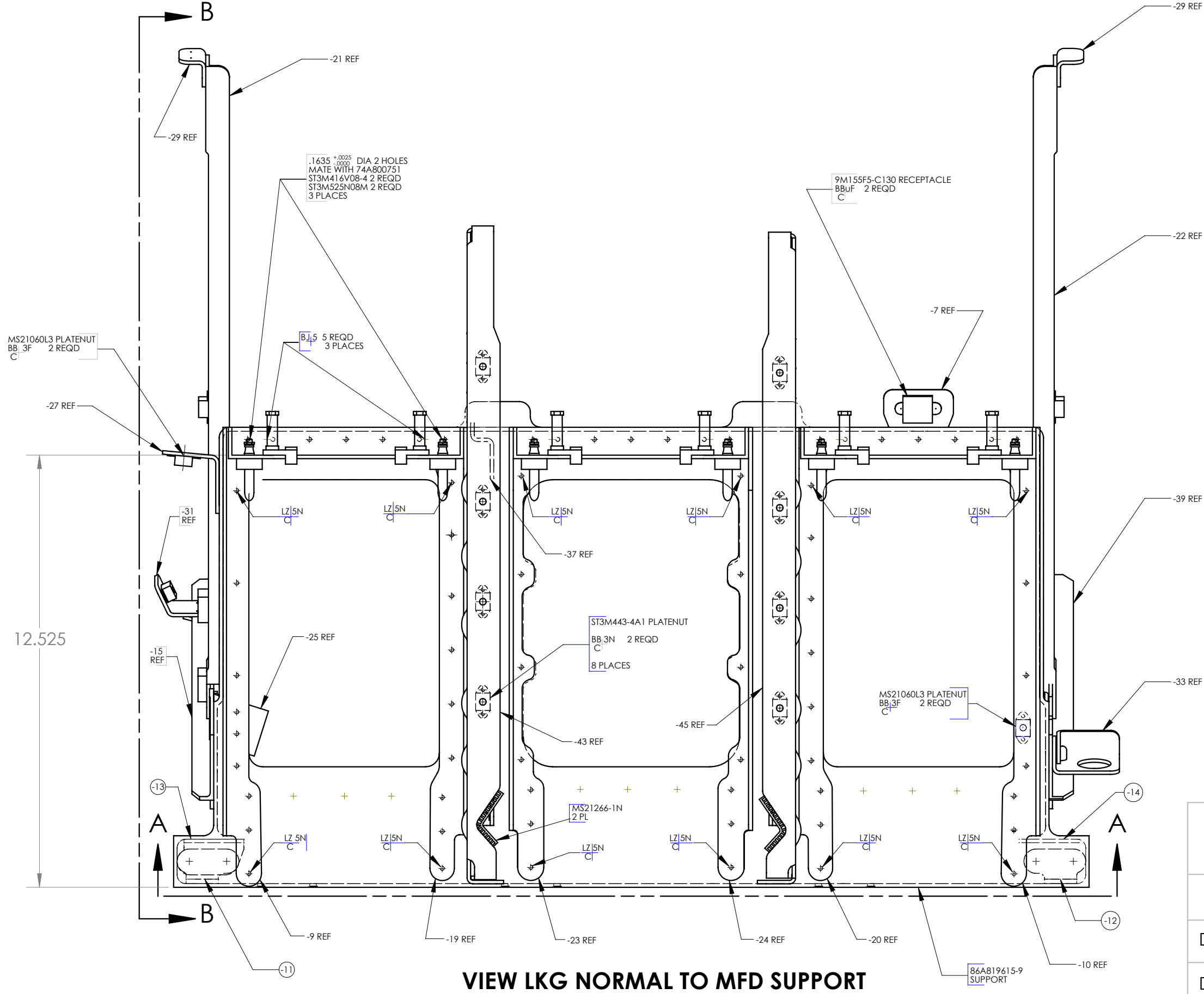
PART NUMBER	PART NAME	MATERIAL	QTY.
-7	CLIP	.050 7075-0 ALCLAD	1
-9	RAIL	.050 2090-0	1
-10	RAIL	.050 2090-0	1
-11	CLIP	.063 7075-0 ALCLAD	1
-12	CLIP	.063 7075-0 ALCLAD	1
-13	CLIP	.063 7075-0 ALCLAD	1
-14	CLIP	.063 7075-0 ALCLAD	1
-15	TEE	1MA160006-10163	1
-19	RAIL	.050X3X14 2090-0	1
-20	RAIL	.050X3X14 2090-0	1
-21	RAIL	.040X3X21 7075-0 ALCLAD	1
-22	RAIL	.040X3X21 7075-0 ALCLAD	1
-23	RAIL	.050X3X14 2090-0	1
-24	RAIL	.050X3X14 2090-0	1
-25	BRACKET	.063X2X9 7075-0ALCLAD	1
-27	CLIP	.050X4X1 7075-0 ALCLAD	1
-29	CLIP	.040X2X2 7075-0 ALCLAD	2
-31	CLIP	.050X2X2 7075-0 ALCLAD	1
-33	BRACKET	.050X4X3 7075-0 ALCLAD	1
-35	CLIP	.063X3X2 7075-0 ALCLAD	1
-37	CLIP	.040X2X2 7075-0 ALCLAD	6
-39	TEE	1M160D06-10163	1
-43		.050 7075-0 ALCLAD	1
-45		.050 7075-0 ALCLAD	1
74A800753 - 1013	MOUNT ASSY		3
74A800784 - 1009	RETAINER		3
86A819615 - 9	SUPPORT		1
9M155F5 - C130	RECEPTACLE		9
MS21060L3	PLATENUT		13
MS21266-1N	GROMMET		4
ST3M416V08 - 4	PIN		6
ST3M443 - 4A1	PLATENUT		11
ST3M525N08M	COLLAR		6



**STRUCTURE ASSY -  
SUPPORT, MULTI  
FUNCTION DSPL, AFT**

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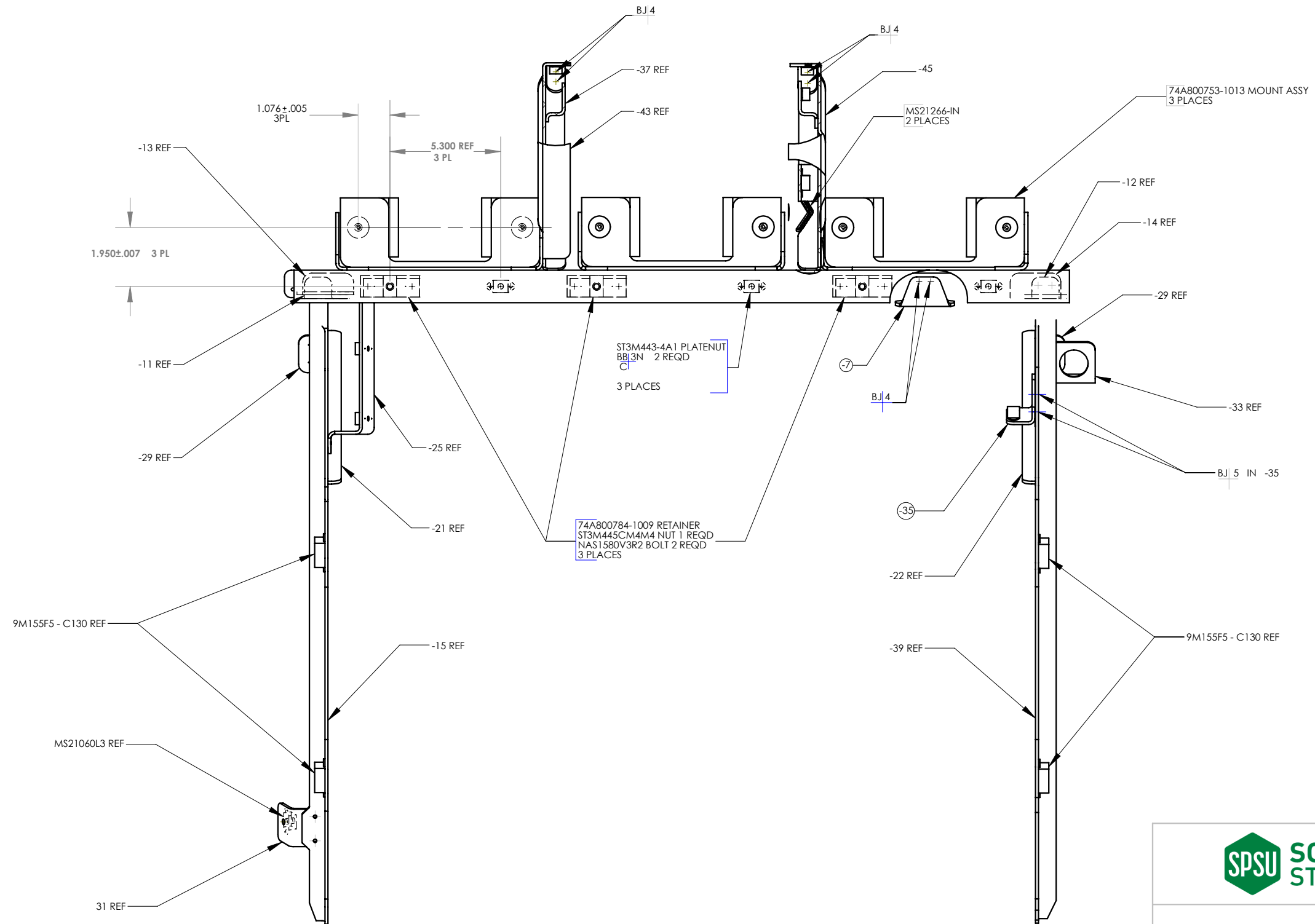
# ASSEMBLY VIEW 2 OF 4



VIEW LKG NORMAL TO MFD SUPPORT

<h2>86A819614</h2>		
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# ASSEMBLY VIEW 3 OF 4



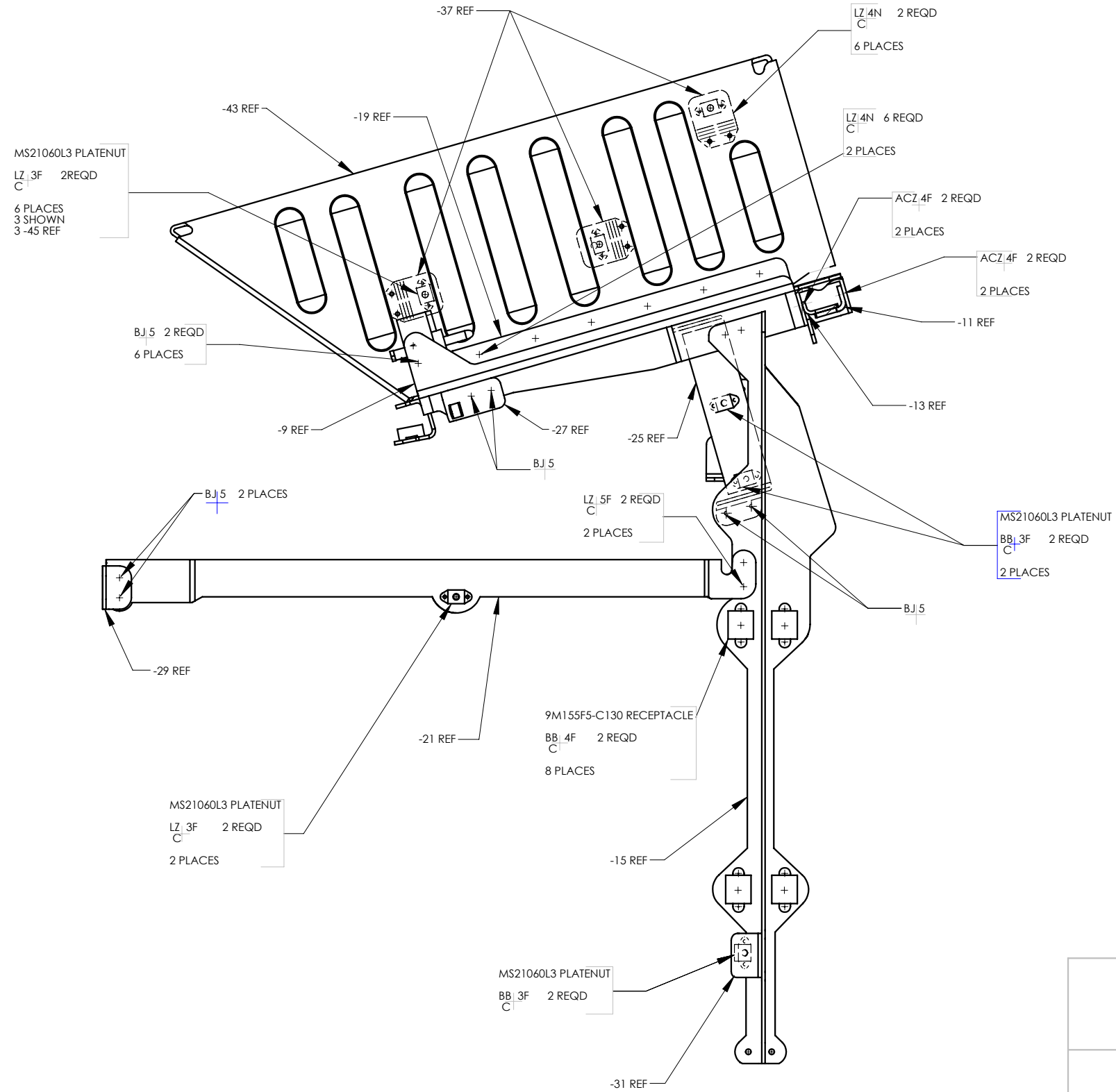
VIEW A-A



**86A819614**

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# ASSEMBLY VIEW 4 OF 4

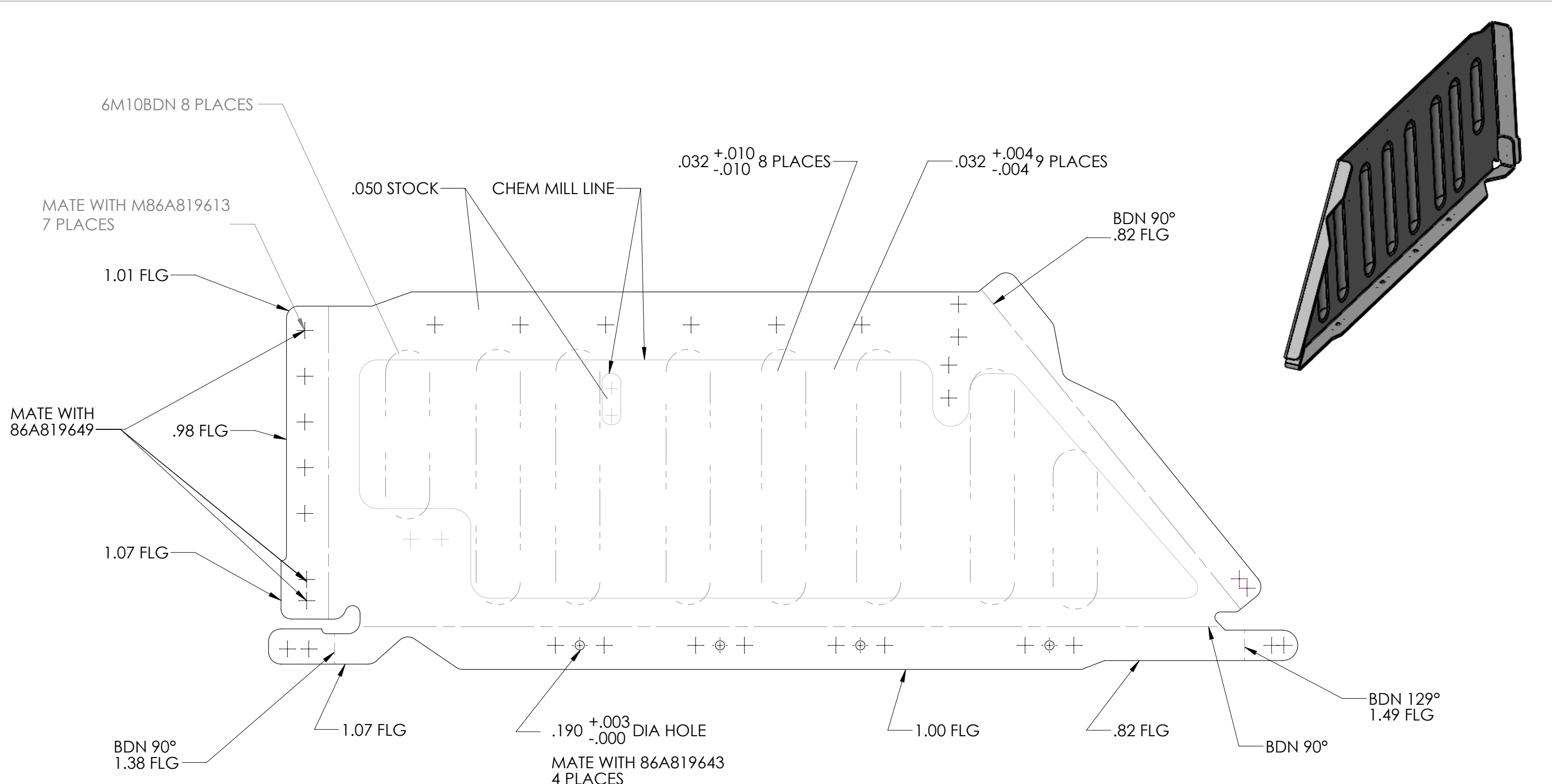


**VIEW B-B  
ROTATED 90° CCW**



**86A819614**

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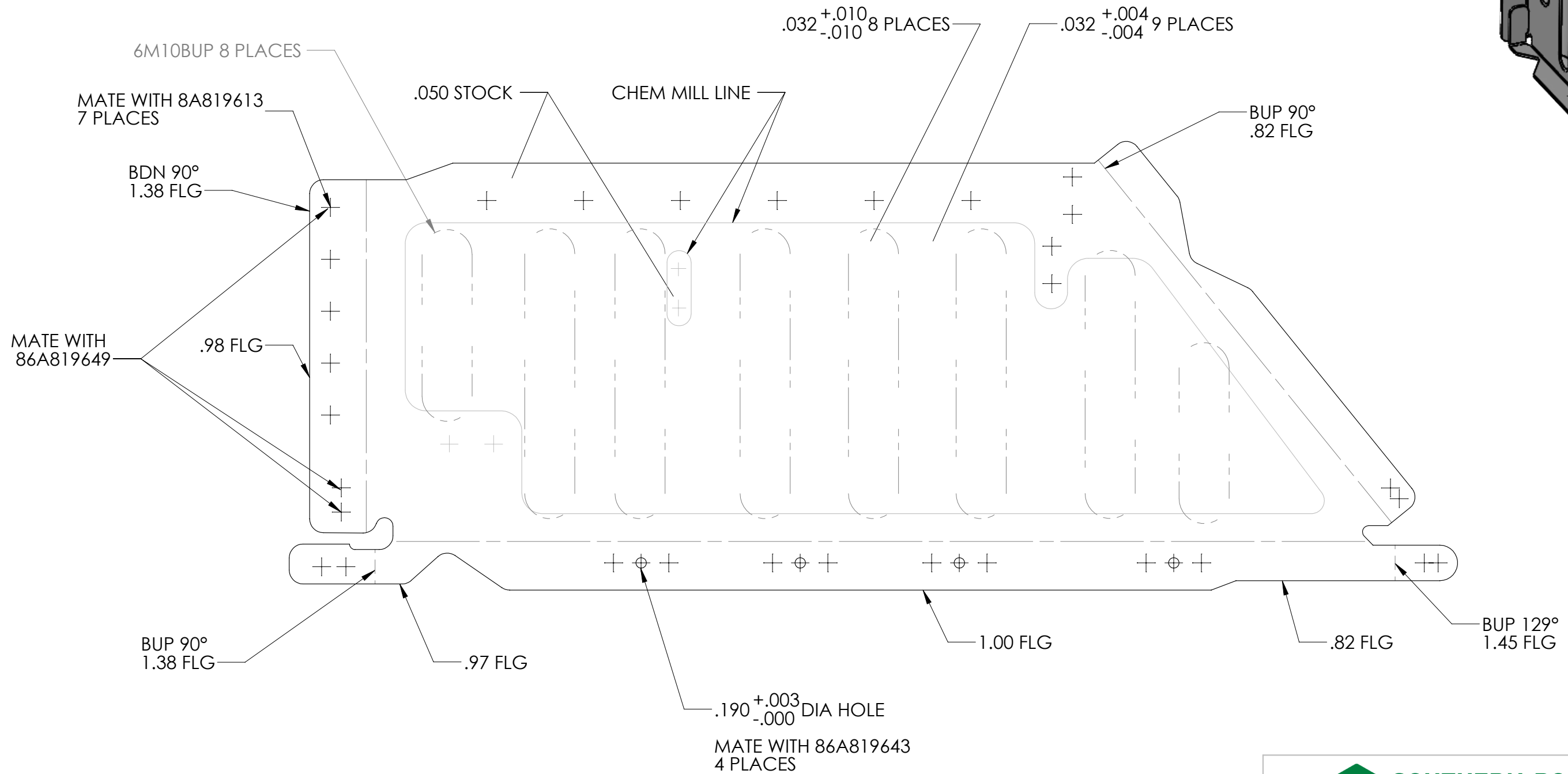
**F/P -43**



**86A819614 -43**

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DATE: 7/6/2020	SCALE: 1:2	

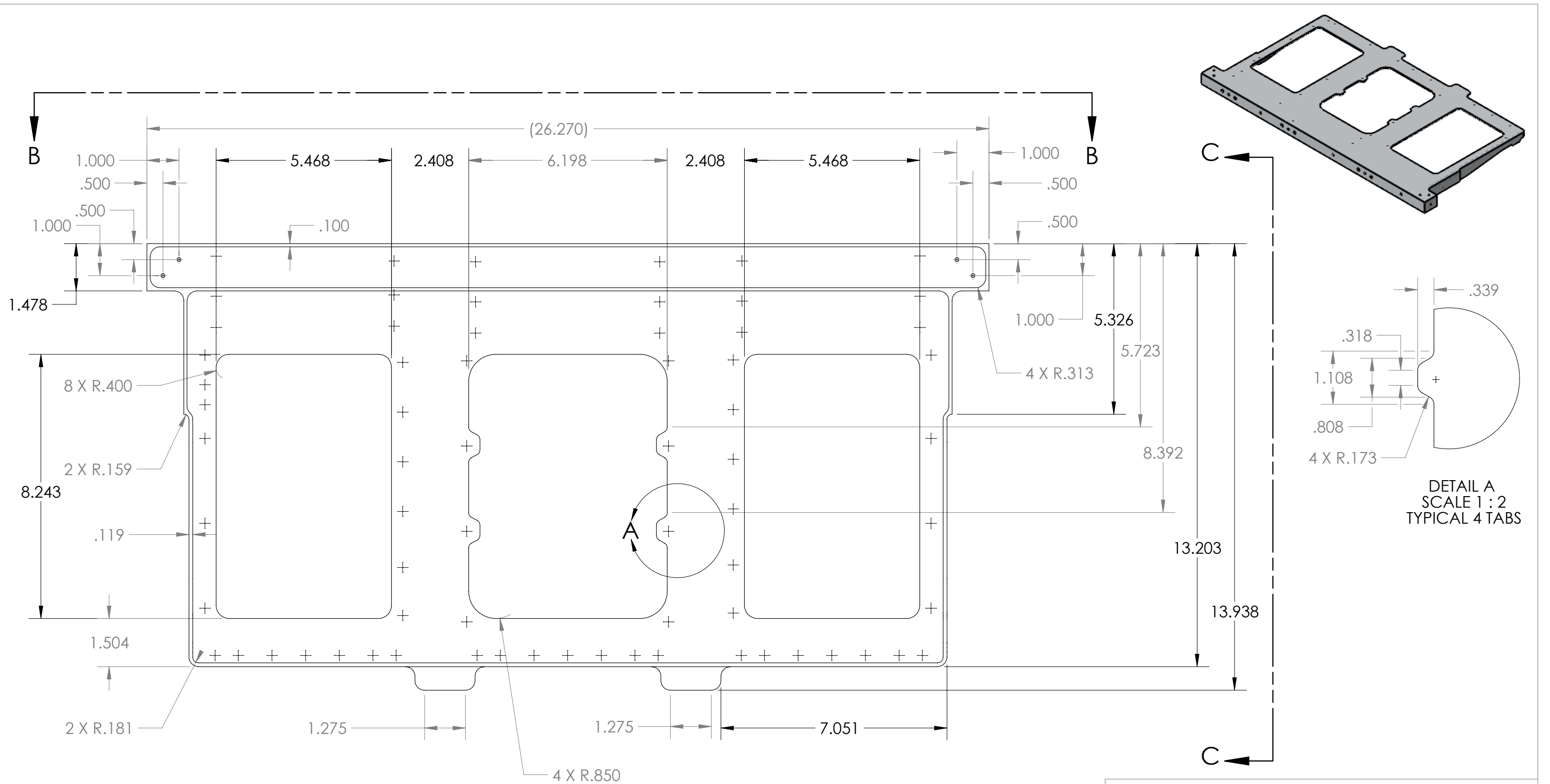
**GRID LINE ARE 2 INCHES ON CENTER**



**86A819614 -45**

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**F/P -45**



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**86A819615 -9**

DR. BY: MFD TEAM

SHEET NO.

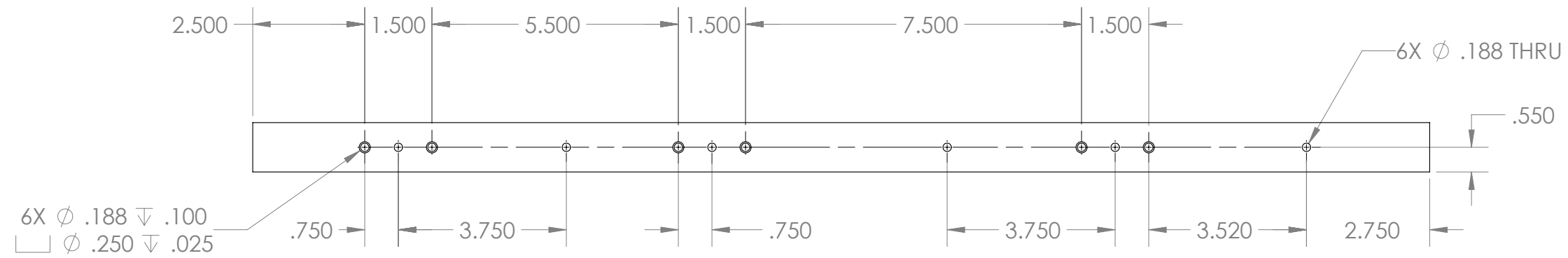
DATE: 7/6/2020

SCALE: 1:3

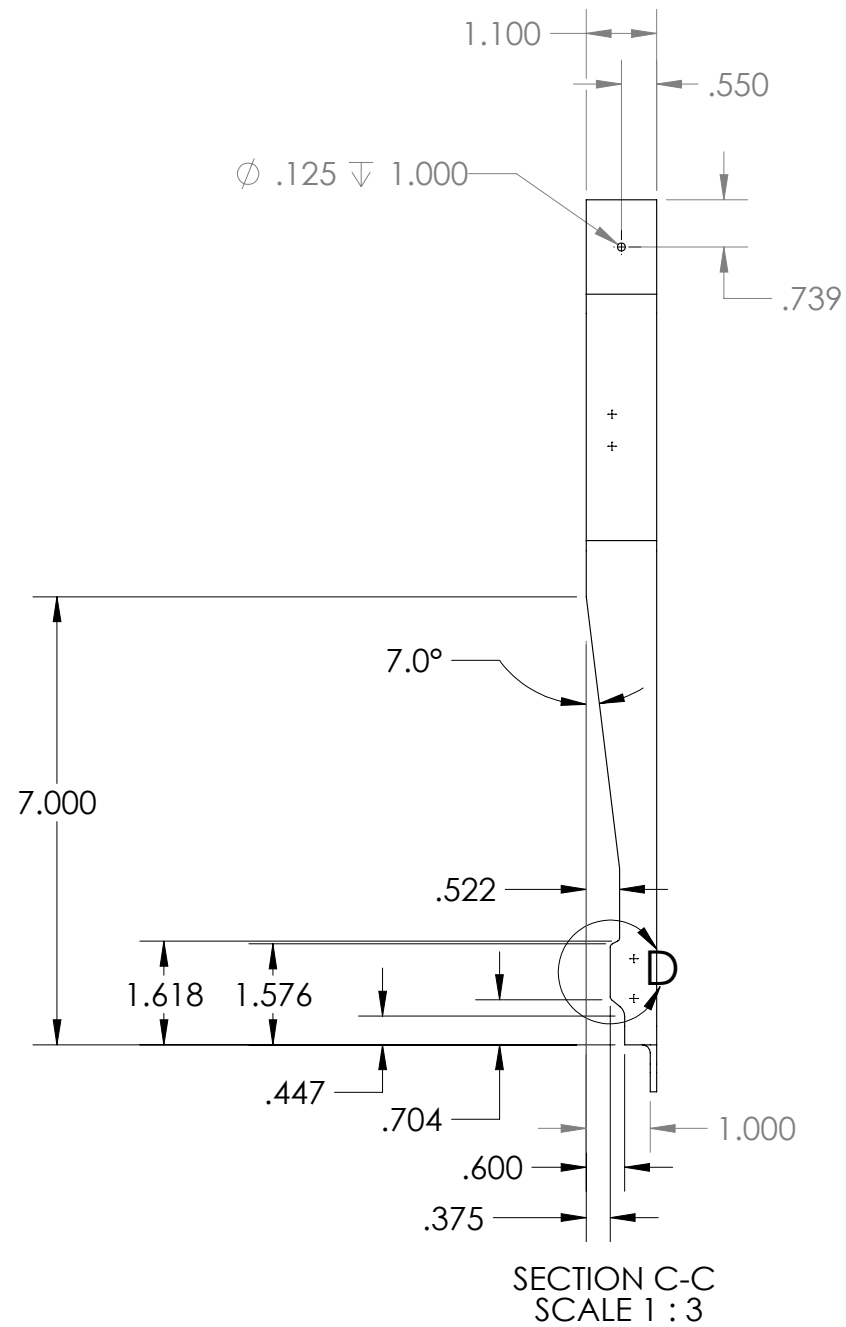
7

OF 18

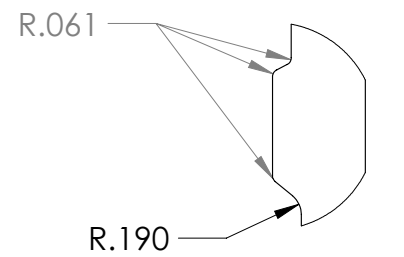
NOTES:  
 1. ALL DIMENSIONS TO BE ±.005 UNLESS OTHERWISE NOTED.  
 2. ALL FILLETS & ROUNDS R.30 UNLESS OTHERWISE GIVEN.



SECTION B-B  
SCALE 1 : 3



SECTION C-C  
SCALE 1 : 3



DETAIL D  
SCALE 2 : 3

- NOTES:  
 1. ALL DIMENSIONS TO BE  $\pm .005$  UNLESS OTHERWISE NOTED.  
 2. ALL FILLETS & ROUNDS R.30 UNLESS OTHERWISE GIVEN.



**86A819615 -9**

DR. BY: MFD TEAM

SHEET NO.

DATE: 7/6/2020

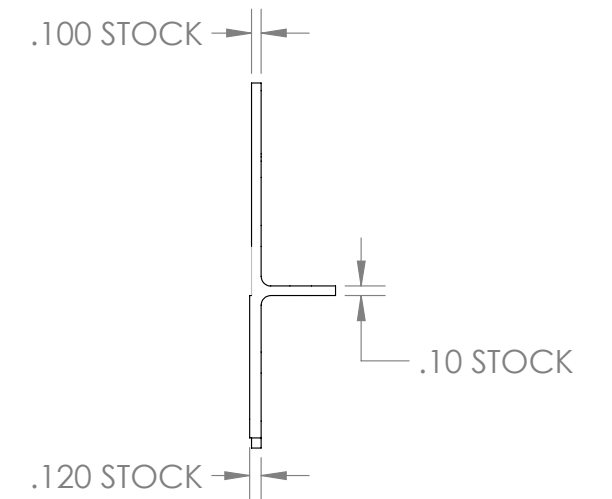
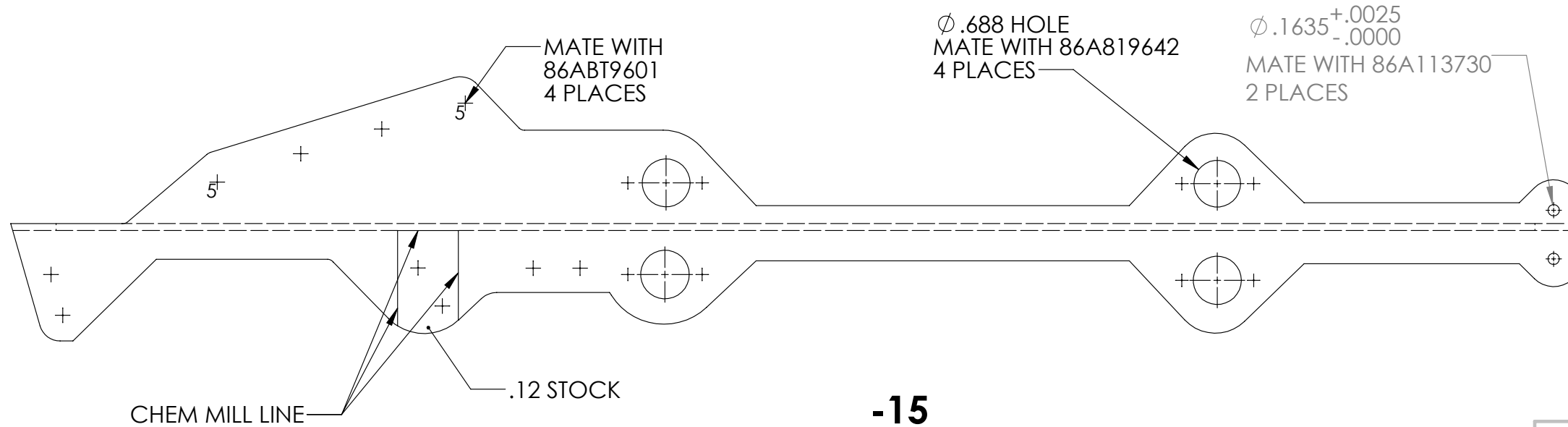
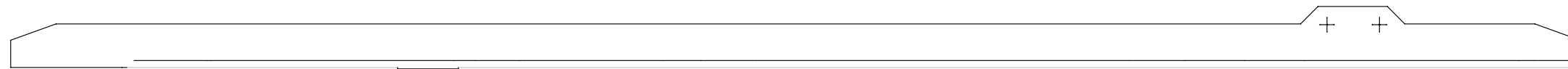
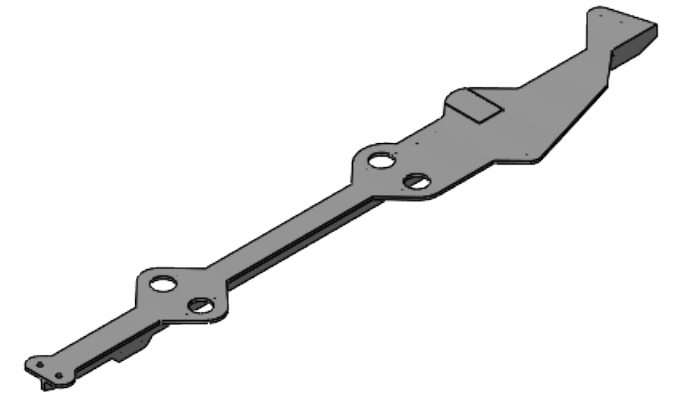
SCALE: 1:3

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OF 18



**GRID LINES ARE 4 INCH ON CENTER**



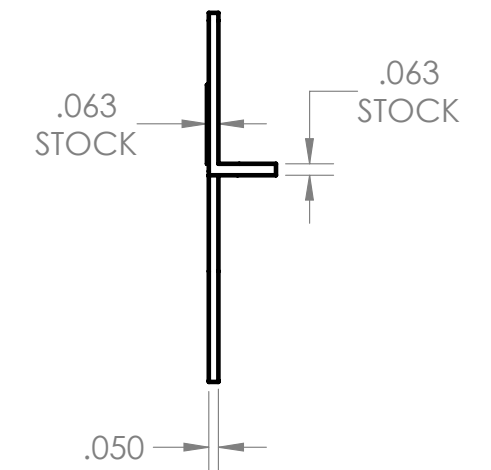
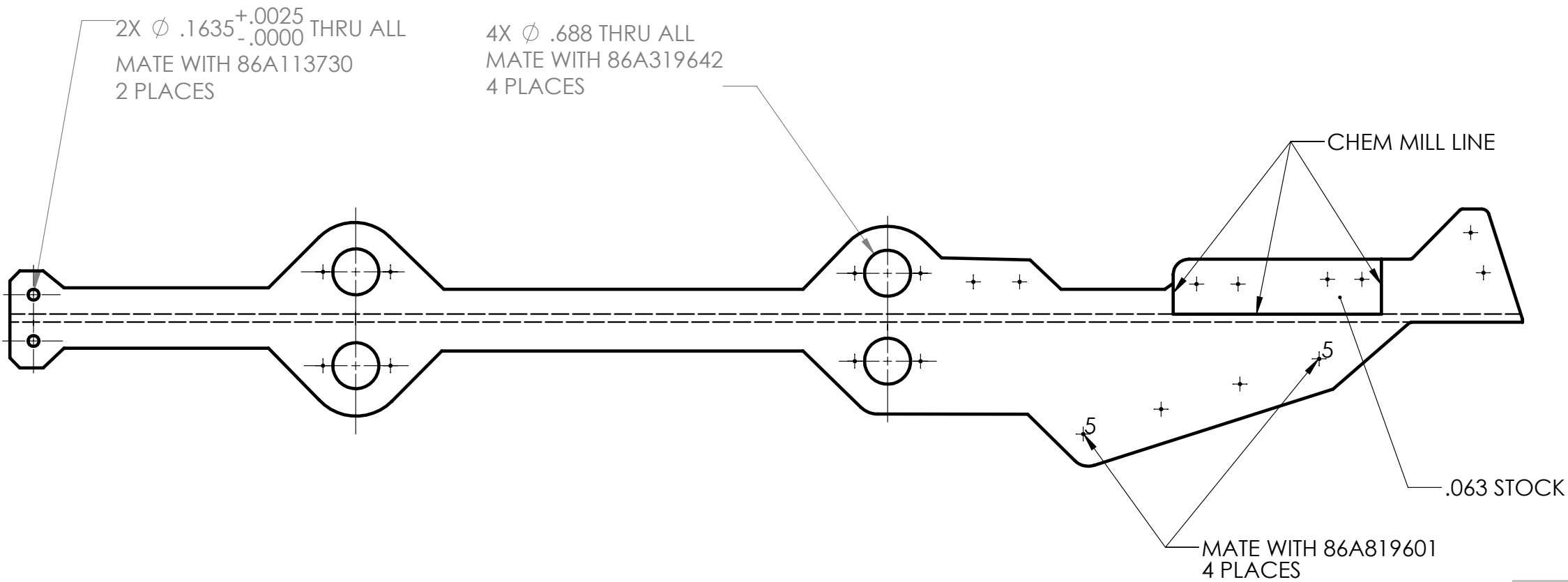
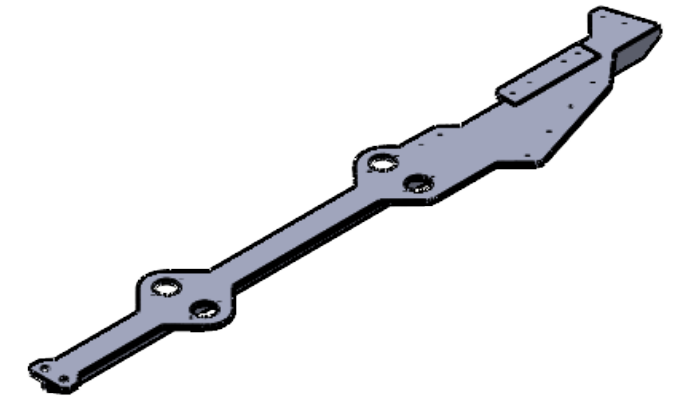
**-15**



**86A819614 -15**

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GRID LINES ARE 2 INCH ON CENTER



**-39**



**86A819614 - 39**

DR. BY: MFD TEAM

EDG 4224

SHEET NO.

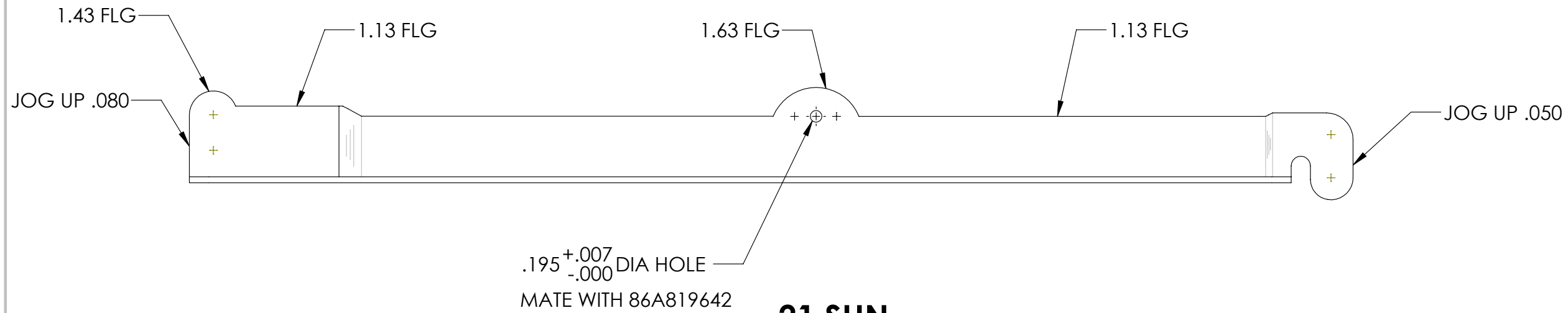
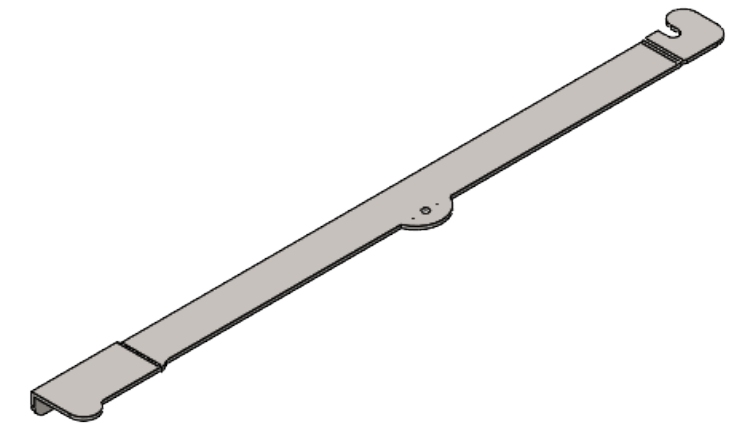
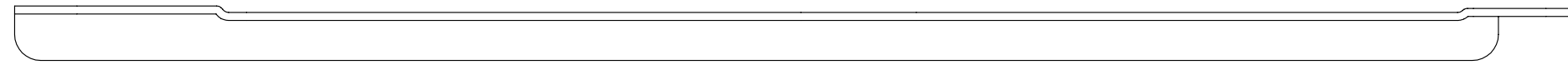
DATE: 7/6/2020

SCALE: 1:2

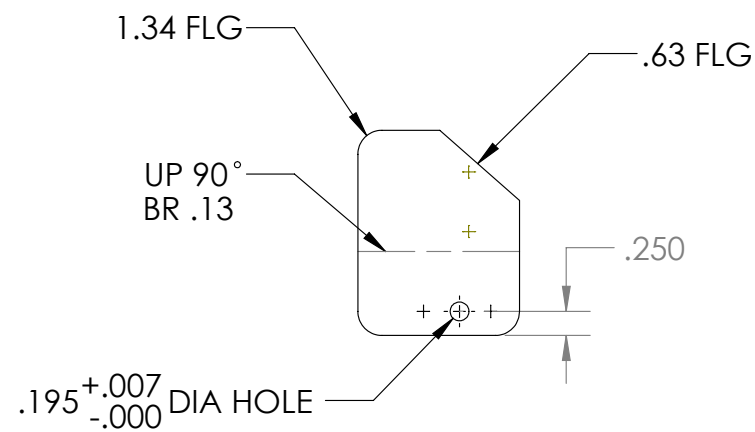
10

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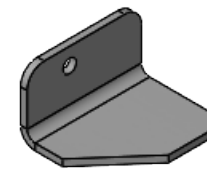
GRID LINES ARE 1 INCH ON CENTER



**-21 SHN**  
**-22 OPP**

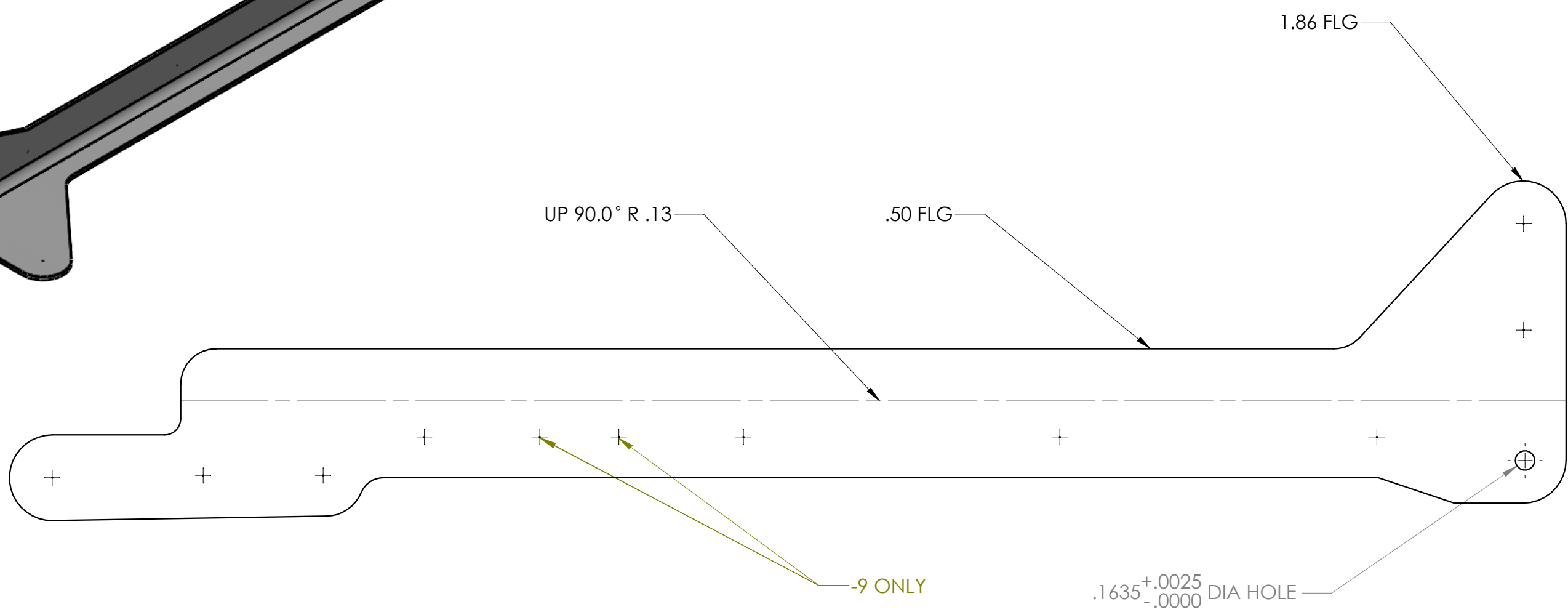
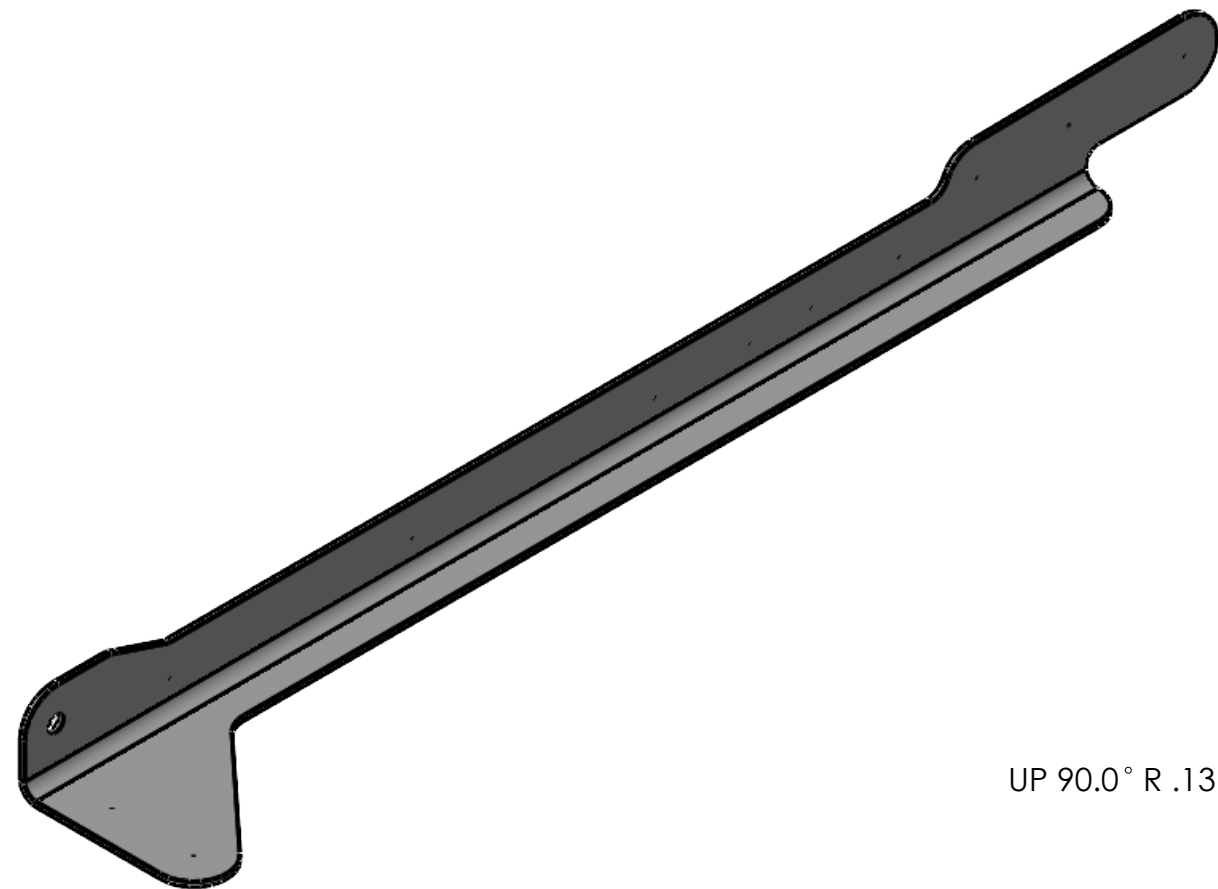


**F/P -35**



**PARTS- 21, 22, 35**

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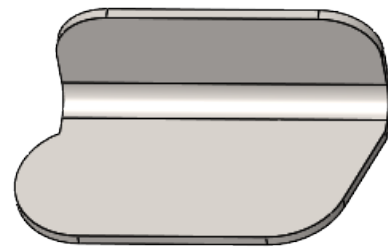
F/P -9 SHN  
F/P -10 OPP



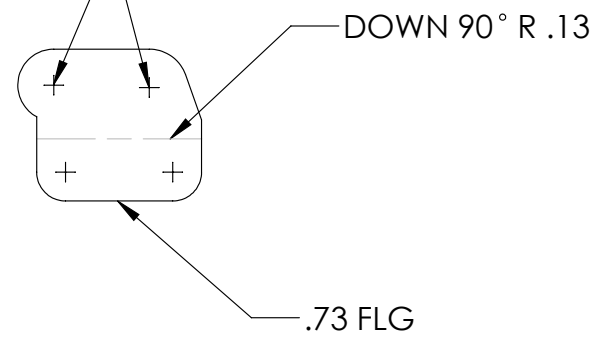
**86A819614 -9 -10**

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GRID LINES ARE 2 INCH ON CENTER

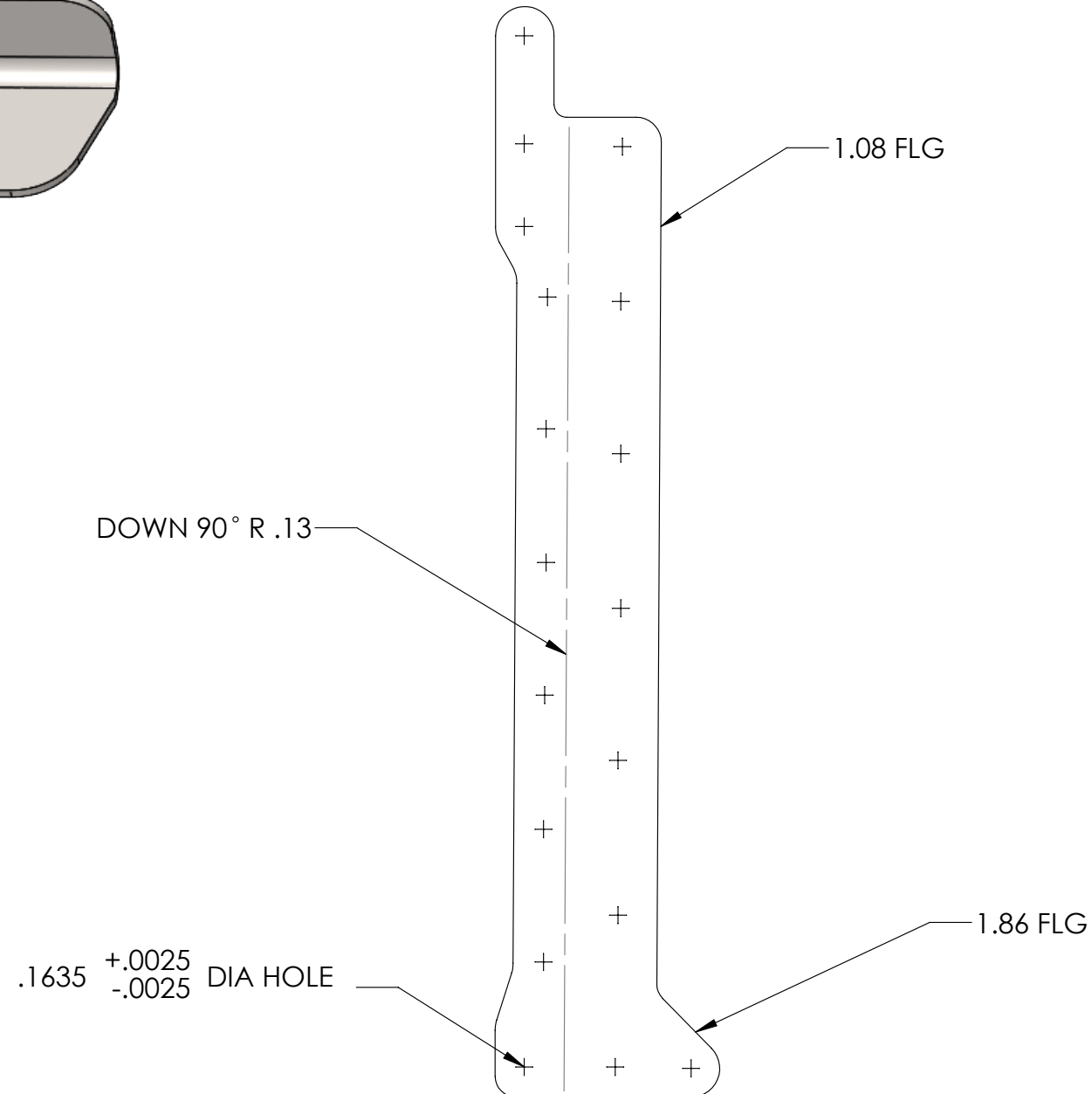


MATE WITH 86A819608 ON -13  
DR 86A819611 ON -14



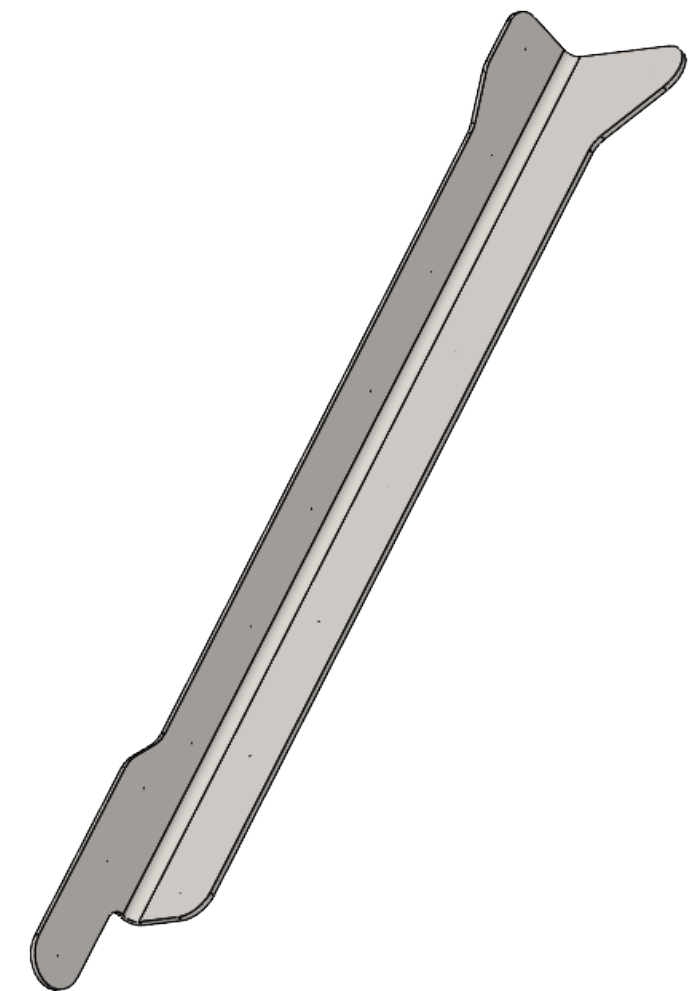
**F/P - 13 SHN**

**F/P - 14 OPP**



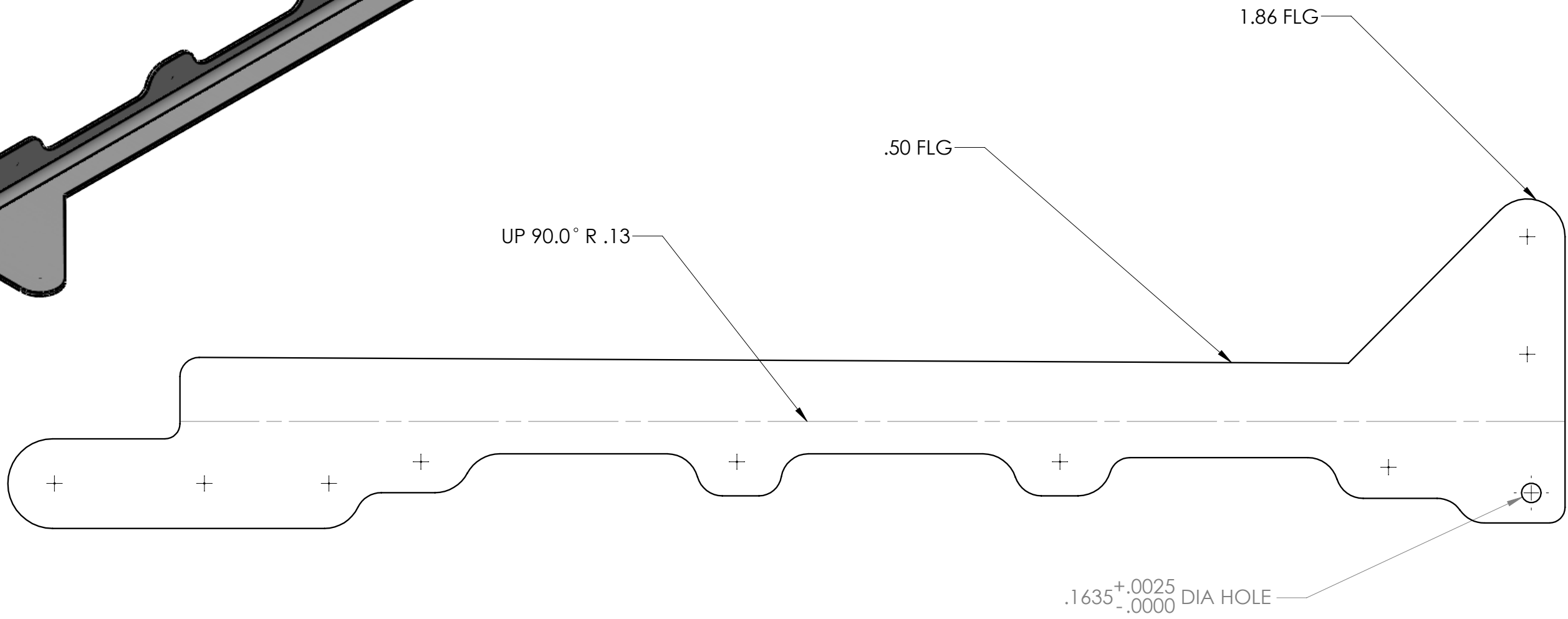
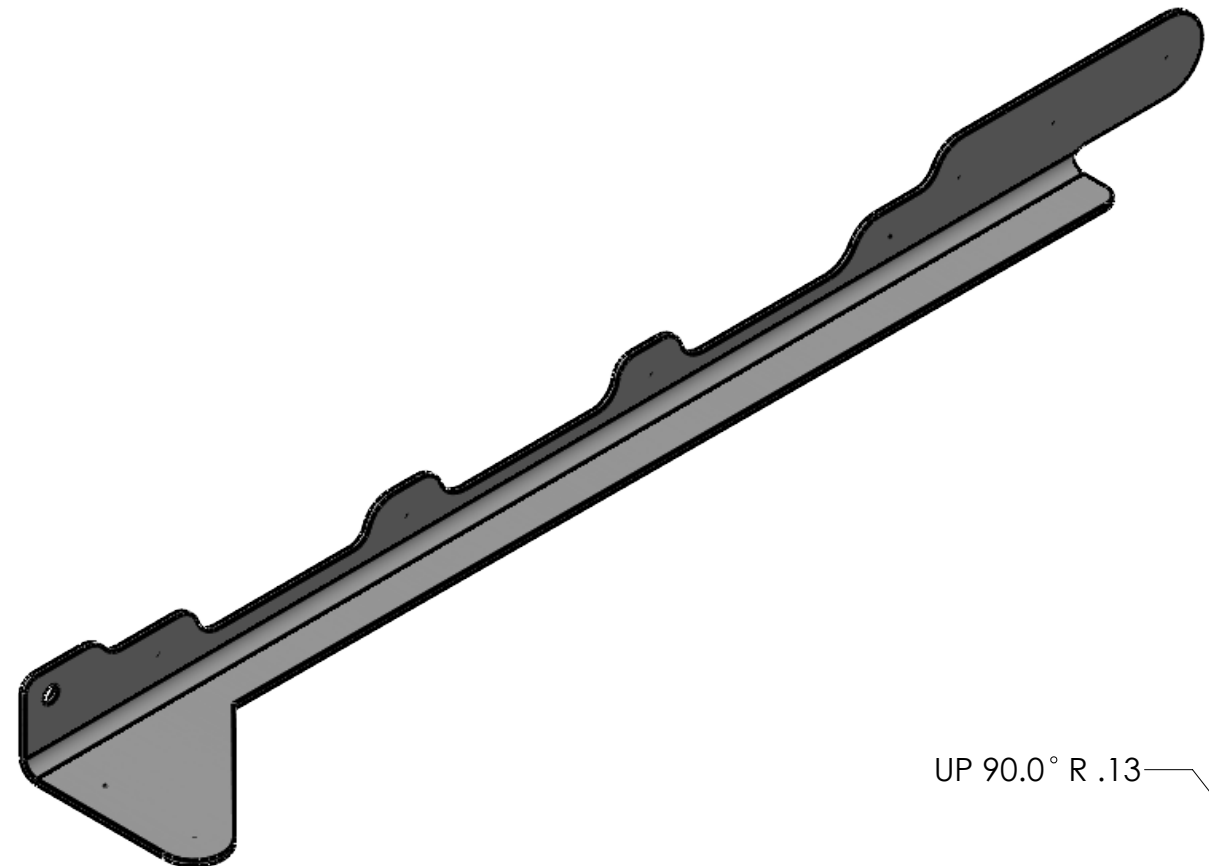
**F/P - 19 SHN**

**F/P - 20 OPP**



**86A819614 -13, -14, -19, -20**

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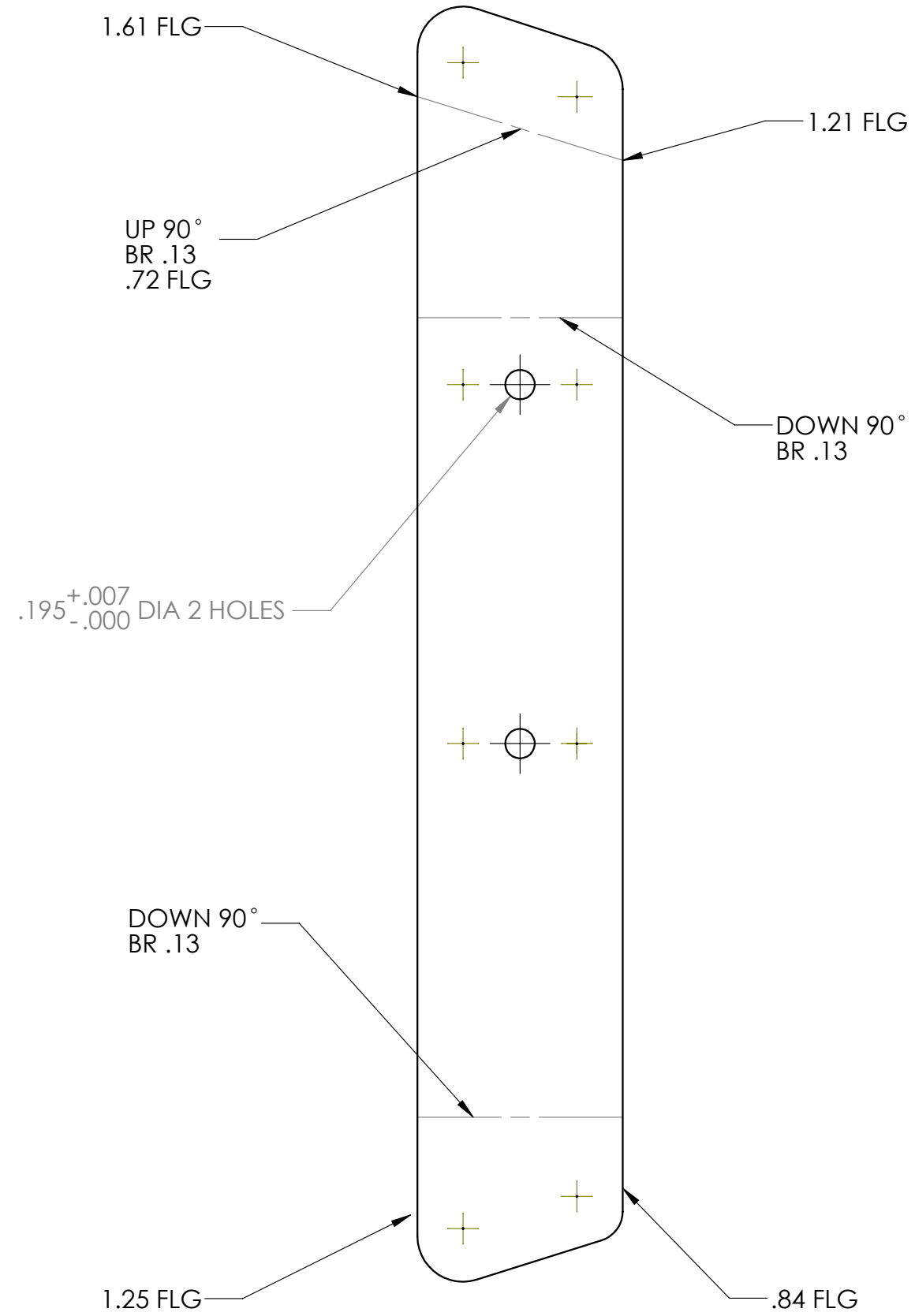
F/P -23 SHN  
F/P -24 OPP



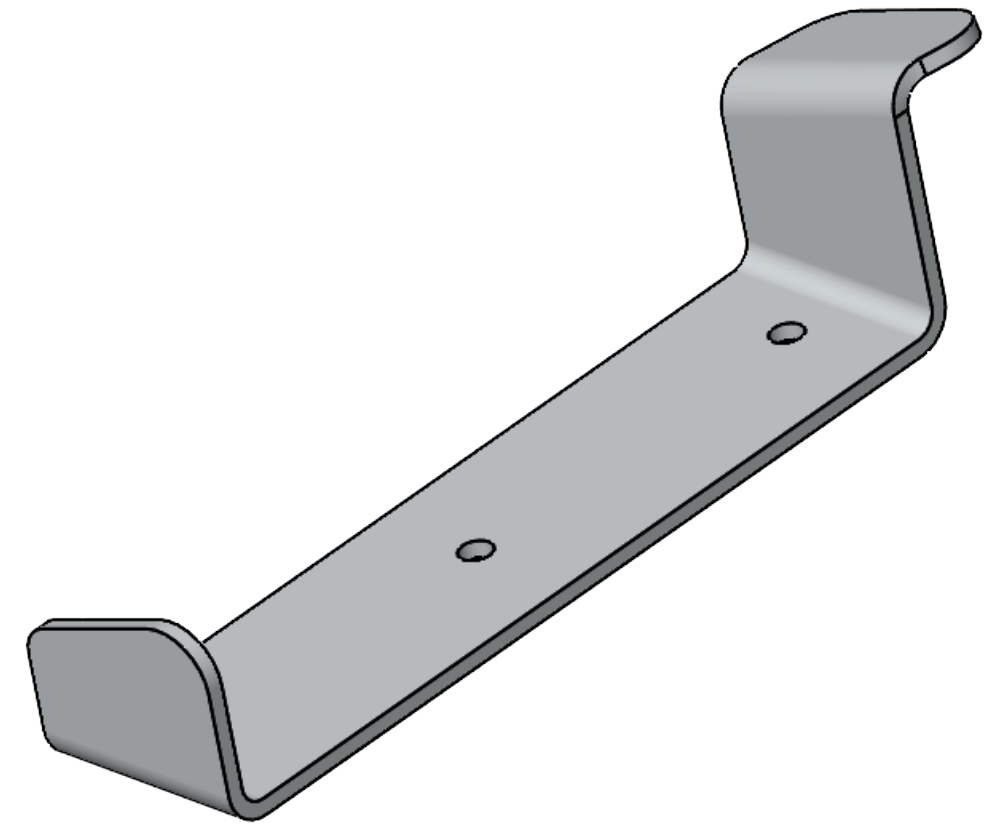
**86A819614 -23 -24**

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GRID LINES ARE 1 INCH ON CENTER



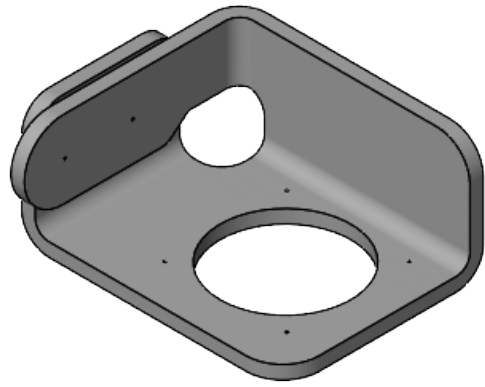
F/P - 25



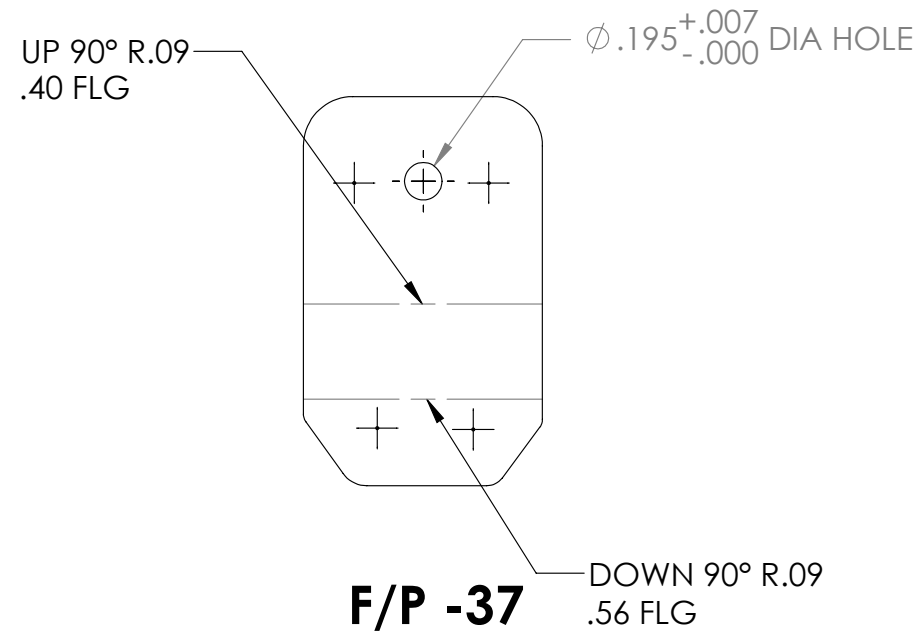
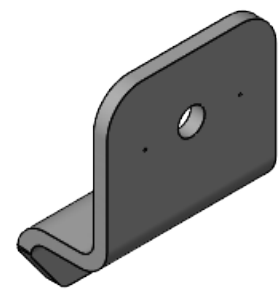
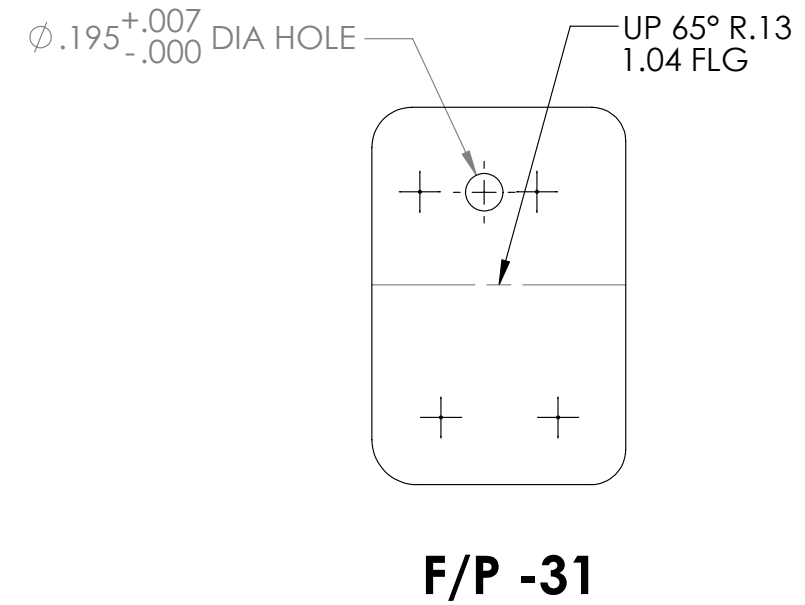
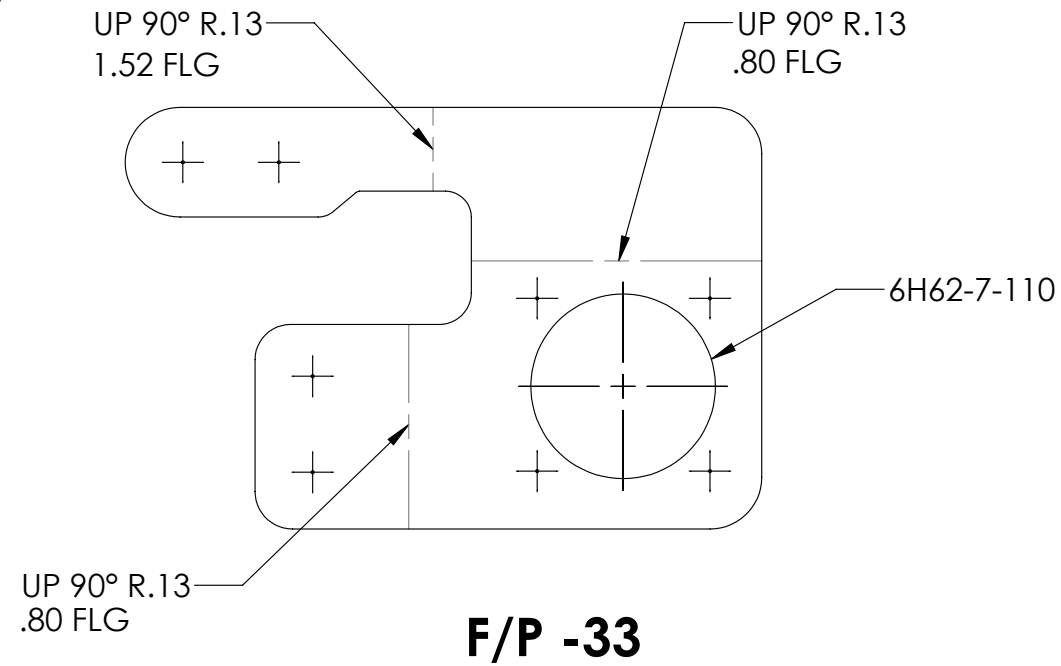
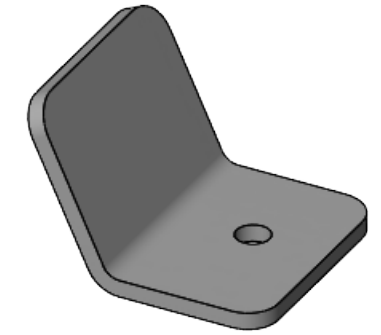
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86A819614 F/P - 25

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**GRID LINES ARE 1 INCH ON CENTER**

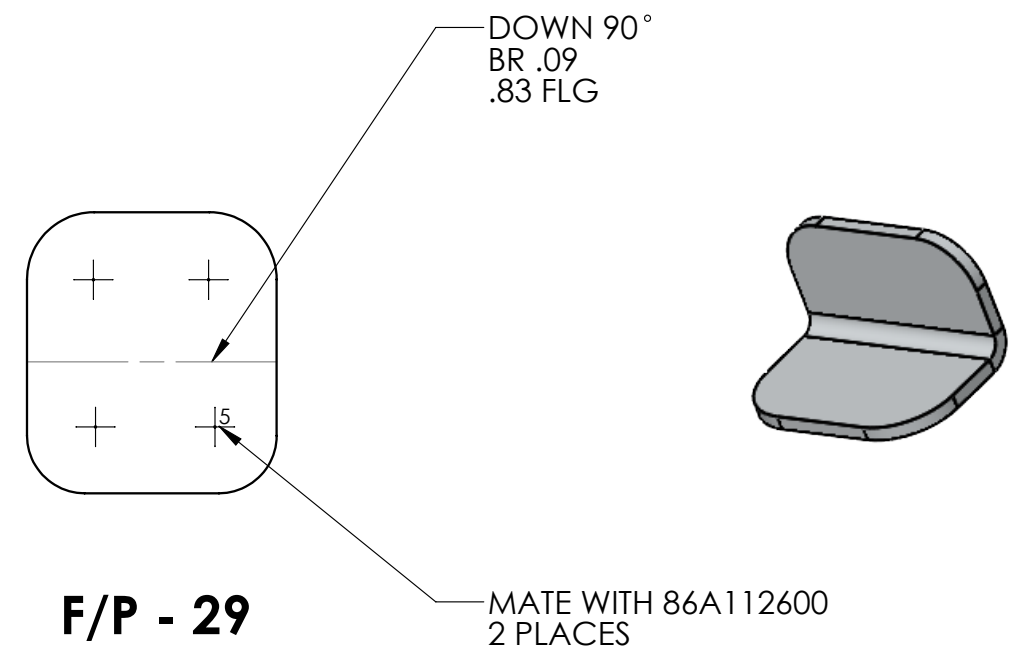
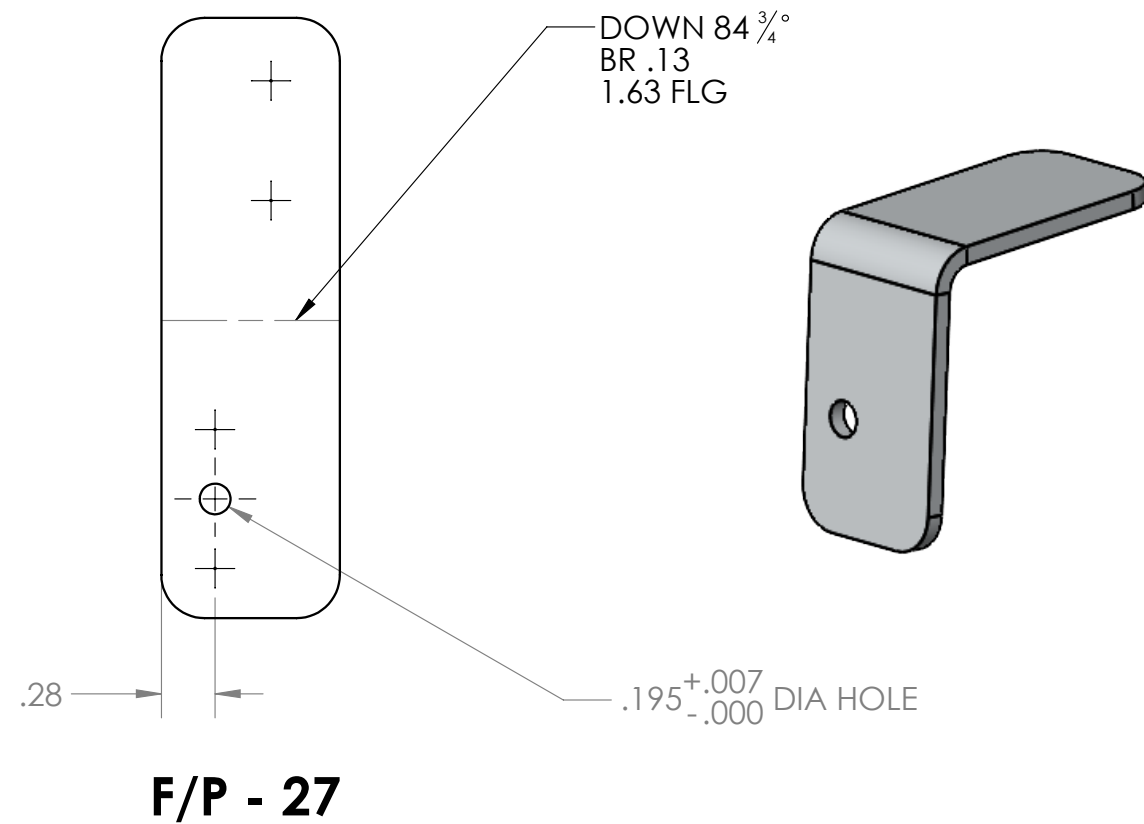


**86A819614 -31, -33, -37**

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		OF 18



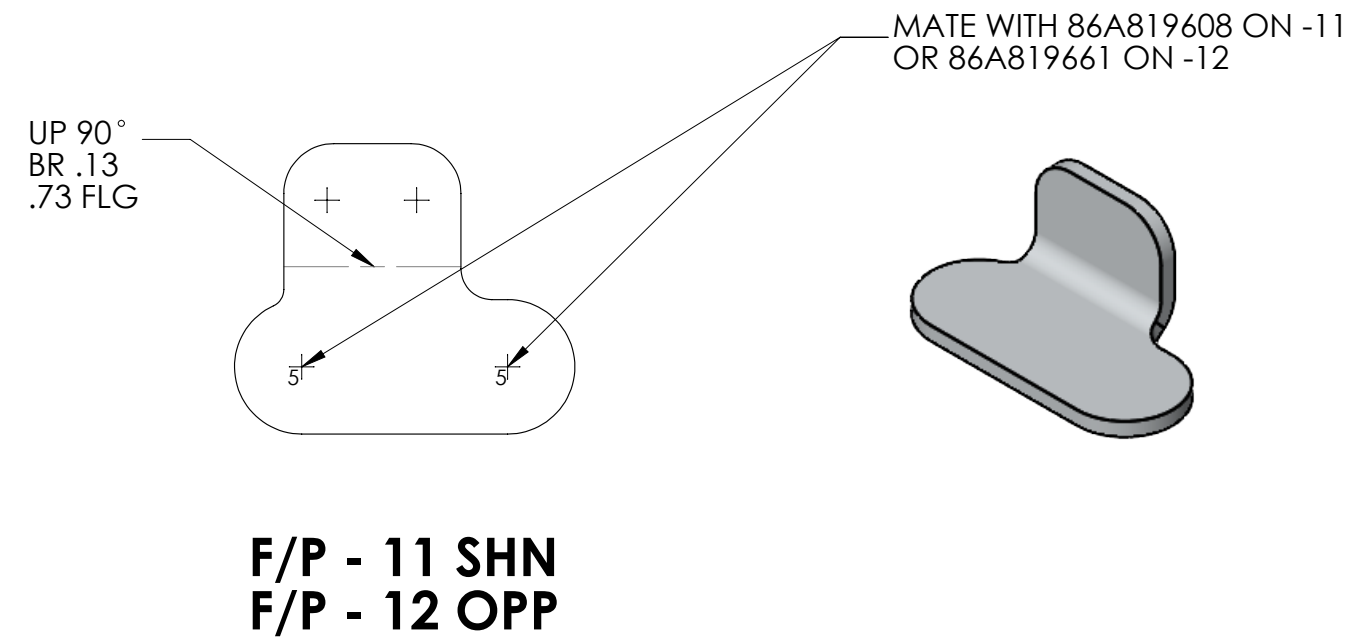
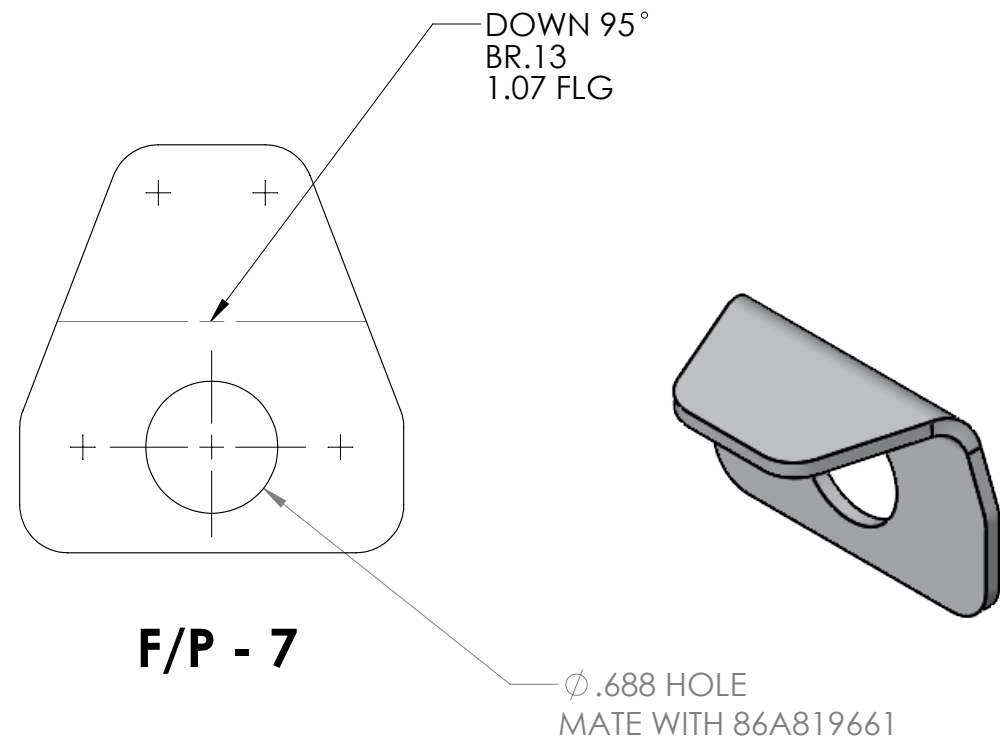
**GRID LINES ARE 1 INCH ON CENTER**



**86A819614 F/P - 27, - 29**

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DATE: 7/6/2020	SCALE: 1:1	17
		OF 18

**GRID LINES ARE 1 INCH ON CENTER**



<b>86A819614 -7, -11, -12</b>		
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DATE: 7/6/2020	SCALE: 1:1	<b>18</b>
		OF 18